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<http://www.youtube.com/watch?v=F0ZjPUEk8Xw>

Toyota R engine - Wikipedia, the free encyclopedia -

The R engine was the Toyota engine used in the 1958 Toyota Crown, 1967 Toyota Corona (Japan) 5R (Finnish Owner's Manual from 1973 Corona Mark 1)

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Engine codes . Toyota Motor Corporation has produced a wide variety of automobile engines. The company follows a simple naming system for their modern engines:

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OT - Toyota 3P engine Service Manual - Practical Machinist -

I have been unable to locate a service/repair manual. The local Toyota industrial truck dealer has been able TOYOTA FORKLIFT 3P 4P 5R 4Y ENGINE GUIDE

<http://www.practicalmachinist.com/vb/general/ot-toyota-3p-engine-service-manual-203094/>

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<http://www.haynes.com/repairmanuals/toyota/corolla>

RepairManual.com - Repair Manuals Online - Service Workshop -

If you need to overhaul an engine for example, a repair manual will guide you but do not include detailed overhaul procedures like a service manual.

<http://www.repairmanual.com/>

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<http://garagejournal.com/forum/showthread.php?t=190033>

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